CHANGEOVER ANALYSIS WORKSHEET

Machine: Date:

	TIME		CLASS BEFORE		BEFORE CATEGORY BY				AMOUNT OF				AFTER CATEGORY BY			
STEP	CUMULATIVE	TASK	INT/EXT	ELEMENT/TASK DESCRIPTION	P	L	A	S	MOVE TO EXTERNAL	REDUCED	ELIMINATED	AFTER TIME	P	L	A	S
				TOTALS												

CATEGORIES: P - Preparation L - Loading & Unloading A - Align & Adjust S - Secure

Number of steps moved to External:	Number of steps Reduced:	Number of steps Eliminated:
Time moved to External:	Time Reduced:	Time Eliminated: